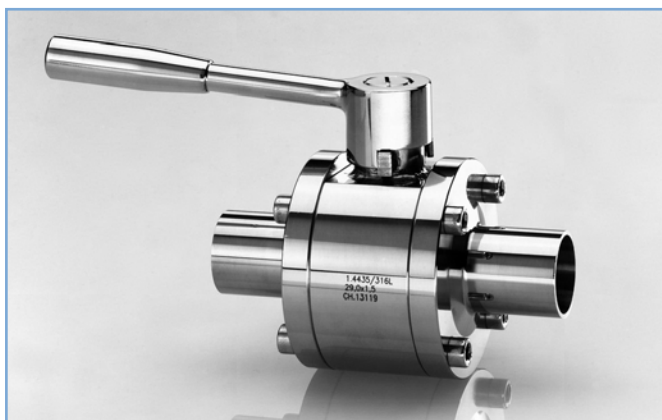


ASEPTIC PROGRAM



DIN	pipe	A	B	C
DN 10	13,0 x 1,5	13,0	10,0	97,0
DN 15	19,0 x 1,5	19,0	16,0	125,0
DN 20	23,0 x 1,5	23,0	20,0	133,0
DN 25	29,0 x 1,5	29,0	26,0	154,0
DN 32	35,0 x 1,5	35,0	32,0	154,0
DN 40	41,0 x 1,5	41,0	38,0	160,0
DN 50	53,0 x 1,5	53,0	50,0	180,0

ISO	pipe	A	B	C
DN 8	13,5 x 1,6	13,5	10,3	97,0
DN 10	17,2 x 1,6	17,2	14,0	125,0
DN 15	21,3 x 1,6	21,3	18,1	133,0
DN 20	26,9 x 1,6	26,9	23,7	154,0
DN 25	33,7 x 2,0	33,7	29,7	154,0
DN 32	42,4 x 2,0	42,4	38,4	160,0
DN 40	48,3 x 2,0	48,3	44,3	180,0

Aseptic ball valve

Dimensions:

DIN 11866-A (DIN 11850)
 DIN 11866-B (EN ISO 1127)
 na přání DIN 11866-C (ASME BPE)

Marking:

dimension, material, heat number

Tolerance:

ISO 2768-1

Material:

AISI 316L at medium contact surface
 PTFE těsnění

Certificate (on demand):

EN 10204 3.1
 EN 10204 3.1 AD-W2 (for selected items)

Standard surface:

inside: $Ra \leq 0,8 \mu\text{m}$
 outside: $Ra \leq 1,6 \mu\text{m}$

Inner surface variants:

electrochemical polished
 $Ra \leq 0,6 \mu\text{m}$ (STERI-line®)
 $Ra \leq 0,5 \mu\text{m}$ (STERI-line®)
 $Ra \leq 0,4 \mu\text{m}$ (HQ-line®)
 $Ra \leq 0,25 \mu\text{m}$ (HQ-line®)

