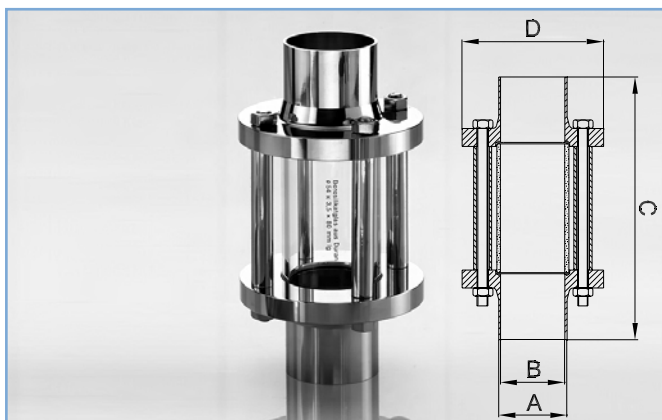


ASEPTIC PROGRAM



Stright-way pipe sightglass ASEPTIC type

Dimensions:

DIN 11866-A (DIN 11850)
DIN 11866-B (EN ISO 1127)
on request DIN 11866-C (ASME BPE)

Marking:

dimension, material, heat number

Tolerances:

ISO 2768-1

Material:

AISI 316L at medium contact surface
AISI 304/316L not at medium contact surface
EPDM standard
FKM/FEP on request (enveloped)
borosilicate glass

Certificates:

EN 10204 3.1
EN 10204 3.1 AD-W2 (on request)

Standard surface:

internal: $Ra \leq 0,8 \mu m$
external: $Ra \leq 1,6 \mu m$

Surface qualities on request:

e-polished
 $Ra \leq 0,6 \mu m$ (STERI-line®)
 $Ra \leq 0,5 \mu m$ (STERI-line®)
 $Ra \leq 0,4 \mu m$ (HQ-line®)
 $Ra \leq 0,25 \mu m$ (HQ-line®)

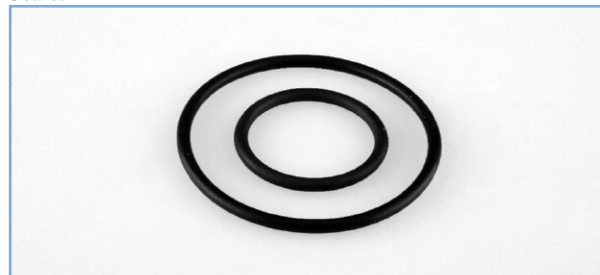
IMPORTANT !!!

other dimensions on request

Glass:



Seals:



materials and surfaces see introduction of aseptic program

DIN	dimension	A	B	C	D	PN (bar)
DN 10	13,0 x 1,5	13,0	10,0	143,0	65,0	25
DN 15	19,0 x 1,5	19,0	16,0	133,0	59,0	10
DN 20	23,0 x 1,5	23,0	20,0	145,0	80,0	10
DN 25	29,0 x 1,5	29,0	26,0	136,0	70,0	10
DN 32	35,0 x 1,5	35,0	32,0	155,0	95,0	10
DN 40	41,0 x 1,5	41,0	38,0	155,0	100,0	10
DN 50	53,0 x 1,5	53,0	50,0	159,0	110,0	10
DN 65	70,0 x 2,0	70,0	66,0	189,0	113,0	10
DN 80	85,0 x 2,0	85,0	81,0	192,0	133,0	8
DN 100	104,0 x 2,0	104,0	100,0	225,0	159,0	6
DN 125	129,0 x 2,0	129,0	125,0	274,0	183,0	7
DN 150	154,0 x 2,0	154,0	150,0	284,0	213,0	7

ISO	dimension	A	B	C	D	PN (bar)
DN 8	13,5 x 1,6	13,5	10,3	143,0	60,0	25
DN 10	17,2 x 1,6	17,2	14,0	141,0	65,0	20
DN 15	21,3 x 1,6	21,3	18,1	141,0	75,0	10
DN 20	26,9 x 1,6	26,9	23,7	145,0	80,0	10
DN 25	33,7 x 2,0	33,7	29,7	155,0	85,0	10
DN 32	42,4 x 2,0	42,4	38,4	155,0	95,0	10
DN 40	48,3 x 2,0	48,3	44,3	155,0	100,0	6
DN 50	60,3 x 2,0	60,3	56,3	163,0	110,0	6
DN 65	76,1 x 2,0	76,1	72,1	213,0	140,0	6
DN 80	88,9 x 2,3	88,9	84,3	201,0	150,0	5
DN 100	114,3 x 2,3	114,3	109,7	225,0	175,0	4